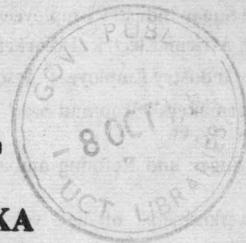


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**STAATSKOERANT
VAN DIE REPUBLIEK VAN SUID-AFRIKA
REPUBLIC OF SOUTH AFRICA
GOVERNMENT GAZETTE**

REGULASIEKOERANT No. 3754

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OCTOBER 1984

No. 9454

GOEWERMENSKENNISGEWING

DEPARTEMENT VAN MANNEKRAAG

No. R. 2204

5 Oktober 1984

WET OP ARBEIDSVERHOUDINGE, 1956

SUIKERVERVAARDIGINGS- EN -RAFFINEERNYWERHEID.—OOREENKOMS

Ek, Pieter Theunis Christiaan du Plessis, Minister van Mannekrag, verklaar hierby—

(a) kragtens artikel 48 (1) (a) van die Wet op Arbeidsverhoudinge, 1956, dat die bepalings van die Ooreenkoms wat in die Bylae hiervan verskyn en betrekking het op die Onderneming, Nywerheid, Bedryf of Beroep in die opskrif by hierdie kennisgewing vermeld, met ingang van die tweede Maandag na die datum van publikasie van hierdie kennisgewing en vir die tydperk wat op 31 Maart 1986 eindig, bindend is vir die werkgewersorganisasie en die vakverenigings wat die genoemde Ooreenkoms aangegaan het en vir die werkgewers en werknemers wat lede van genoemde organisasie of verenigings is; en

(b) kragtens artikel 48 (1) (b) van genoemde Wet, dat die bepalings van genoemde Ooreenkoms, uitgesonderd dié vervat in klousules 1 (1) (a), 2, 15 en 39 (2) en (3), met ingang van die tweede Maandag na die datum van publikasie van hierdie kennisgewing en vir die tydperk wat op 31 Maart 1986 eindig, bindend is vir alle ander werkgewers en werknemers as dié genoem in paragraaf (a) van hierdie kennisgewing wat betrokke is by of in diens is in genoemde Onderneming, Nywerheid, Bedryf of Beroep in die gebiede in klousule 1 van genoemde Ooreenkoms gespesifiseer.

P. T. C. DU PLESSIS, Minister van Mannekrag.

BYLAE

NYWERHEIDSRAAD VIR DIE SUIKERVERVAARDIGINGS- EN -RAFFINEERNYWERHEID

OOREENKOMS

ingevolge die Wet op Arbeidsverhoudinge, 1956, gesluit deur en aangegaan tussen die

GOVERNMENT NOTICE

DEPARTMENT OF MANPOWER

No. R. 2204

5 October 1984

LABOUR RELATIONS ACT, 1956

SUGAR MANUFACTURING AND REFINING INDUSTRY.—AGREEMENT

I, Pieter Theunis Christiaan du Plessis, Minister of Manpower, hereby—

(a) in terms of section 48 (1) (a) of the Labour Relations Act, 1956, declare that the provisions of the Agreement which appears in the Schedule hereto and which relates to the Undertaking, Industry, Trade or Occupation referred to in the heading to this notice, shall be binding, with effect from the second Monday after the date of publication of this notice and for the period ending 31 March 1986, upon the employers' organisation and the trade unions which entered into the said Agreement and upon the employers and employees who are members of the said organisation or unions; and

(b) in terms of section 48 (1) (b) of the said Act, declare that the provisions of the said Agreement, excluding those contained in clauses 1 (1) (a), 2, 15 and 39 (2) and (3), shall be binding, with effect from the second Monday after the date of publication of this notice and for the period ending 31 March 1986, upon all employers and employees, other than those referred to in paragraph (a) of this notice, who are engaged or employed in the said Undertaking, Industry, Trade or Occupation in the areas specified in clause 1 of the said Agreement.

P. T. C. DU PLESSIS, Minister of Manpower.

SCHEDULE

INDUSTRIAL COUNCIL FOR THE SUGAR MANUFACTURING AND REFINING INDUSTRY

AGREEMENT

in accordance with the provisions of the Labour Relations Act, 1956, made and entered into by and between

	Werkbenaming	Graad	Omskrywing
1.2	Ketelmakery/Sweisery:		
1.2.1	Gediplomeerde onderhoudswerker	B5	'n Werknemer wat in besit is van 'n sertifikaat wat deur of namens die Raad uitgereik is vir die suksesvolle aflegging van die toepaslike toets en wat sonder toesig werk verrig wat tipies die volgende take insluit, en vir die gehalte waarvan hy aanspreeklik is: Boogsweisapparaat gebruik vir die opbou van oppervlakverharding, uitgesonderd rietmesopknapping; lasse op voorafgemonteerde fabrikasies; uitgesonderd drukhouers of drastrukture, sweis; oksiasetileenuitrusting gebruik vir profiel- en reguitsnywerk, en vir algemene vryhandsnywerk ter voorbereiding vir die sveis van staalplate en -seksies wat nie vir drukonderdele of drastrukture bedoel is nie; elektriese struikswies- en puntsveisemasjiene bedien; automatiese deurlopende sveismasjiene bedien; half-automatiese snyapparaat bedien, met inbegrip van profielmasjiene en reguitsnymasjiene; hegsweisning en onderhandenkelloopsweisning; boor, met gebruikmaking van boormasjiene met verstelbare spoed, senterpons, hamer en verstelbare moersleutel; materiaal met die hand reguit maak en afplat.
1.2.2	Onderhoudswerker..... (Ou werkbenaming gedek: Rietmesopknapper)	B3	'n Werknemer wat, onder die regstreekse en/of onregstreekse toesig en opleiding van 'n toesighoudende ambagsman, self sodanige werk kan verrig soos vir die gediplomeerde onderhoudswerker voorgeskryf; of wat 'n verslete mes in 'n setmaat vasklem om die korrekte snyhoek te verseker; wat die verslete snykant van die skag afsny; wat met behulp van 'n setmaat 'n nuwe snykant sny; wat die oppervlakverhardingsgebied met gebruikmaking van 'n patroonplaat vasstel; wat oppervlakverharder toedien; wat die snykant in die setmaat vasklem en dit met 'n voorafgestelde reglynige gasvlamsnyer afkant; en wat die skag en die snykant in die setmaat vasklem en dit stuksveis; wat klein hamers opbou, met gebruikmaking van patroonplate en boogsweisuitrusting.
1.2.3	Assistent-onderhoudswerker	B2	'n Werknemer omskryf in klousule 4 (4) (i) en (ii) wat, onder die regstreekse toesig van 'n toesighoudende ambagsman, werk verrig wat tipies die volgende kan insluit: Boogsweisuitrusting gebruik waarop die sveiselektrode en sveisstroom vooraf deur die ambagsman uitgesoek is vir die oppervlakverharding van slytdele waar die grootte deur 'n setmaat bepaal word, waar die oppervlakafwerking onbelangrik is en waar oppervlakvoorbereiding of voorverhitting nie vereis word nie; herhalingsweiswerk aan bestaande komponente, waar groottoleransie of onbelangrik is of anders vooraf deur 'n setmaat vasgestel is; herhalende snywerk van sagtestaalplate en -seksies met oksiasetileenuitrusting volgens setmate en/of patroonplate; oortollige uitrusting verwijder en ysterhoudende afvalmateriaal opsny om vernietig te word, waarvoor oksiasetileenuitrusting nodig is; pons- en skeermasjiene op staalplate met 'n dikte tot 4 mm bedien; draagbare elektriese aangedrewe boormasjiene bedien om metaal mee te boor; sandstraalmasjiene of draagbare slippemasjiene wat in die hand gehou word bedien om staalwerk mee skoon te maak; elektriese aangedrewe ystersae bedien; handalinkwerk; materiaal met die hand afplat en reguitmaak; stokke en snyromoere van tot 50 mm gebruik; pypsnyomoere en pypsnyers van tot 50 mm gebruik.
1.3	Messelaars, Pleisteraars en Klipmesselaars:		
1.3.1	Gediplomeerde onderhoudswerker	B5	'n Werknemer wat in besit is van 'n sertifikaat wat deur of namens die Raad uitgereik is vir die suksesvolle aflegging van die toepaslike toets en wat sonder toesig werk verrig wat tipies die volgende kan insluit, en vir die gehalte waarvan hy aanspreeklik is: Basiese uitleg, met inbegrip van waterpasvlakte; werk volgens gedimensioneerde sketse; skoonwerk en gewone werk; steenwerk, met inbegrip van verbande vir die inbou van deure en vensterrame, konstruksie van gewone böe, versnydingswerk en vuurherde; die gebruik van steenversterking en lateie; pleisterwerk; voegstrykwerk aan klipl- en steenmure; vloerafvlakkings, plaveiwerk, vloer- en muurteelwerk; epoksidekking en bryvulling
1.3.2	Onderhoudswerker.....	B3	'n Werknemer wat, onder die regstreekse en/of onregstreekse toesig en opleiding van 'n toesighoudende ambagsman, self sodanige werk kan verrig as wat vir die gediplomeerde onderhoudswerker voorgeskryf word, behalwe die lê van sierstene.
1.3.3	Assistentonderhoudswerker	B2	'n Werknemer soos beskryf in klousule 4 (4) (i) en (ii) wat, onder regstreekse toesig van 'n toesighoudende ambagsman, werk verrig wat tipies die volgende kan insluit: Basiese messelwerk; pleister-, vloerafvlakkings en betonwerk, maar uitgesonderd geskooleerde aspekte soos teelwerk, siersteenwerk en uittelwerk; toepaslike hand- en draagbare masjiengereedskap gebruik om werknemers van hoër grade by die uitvoering van hul pligte by te staan, bv. materiaal bewaar en voorberei; werkplatforms oprig; gewone stene op 'n bepaalde lyn volgens vasgestelde punte messel; voegstryking; steenwas en skoonvlakwerk; nie-lasdraende beton op vooraf vasgestelde vlakke giet; steenwerkversterking en voglae lê; lateie en lugstene, ens. in posisie plaas.

Werkbenaming	Graad	Omskrywing
1.4 Timmers en skrynwiers:		
1.4.1 Gediplomeerde onderhoudswerker.....	B5	'n Werker wat in besit is van 'n sertifikaat wat deur of namens die Raad uitgereik is na die suksesvolle aflegging van die toepaslike toets en wat sonder toesig werk verrig wat tipies die volgende kan insluit, en vir die gehalte waarvan hy aanspreeklik is: Werk volgens gedimensioneerde sketse; dakkappe maak; deure, deurkosyne, vensterrame, rakke, plafonne, kroonlyste, vloerlyste en vloere insit; dakkappe en kapplatte oprig; asbes- of gegalvaniseerde yster- en teëldakwark bevestig; houtbekisting bou; metaalbekistingstelsels oprig; die houtblokke, houtstroke, Marley-teëls en vinielstroke lê; basiese skrynwierk; bv. tafels, kaste, deure op plekke waar afwerking van hoë gehalte nie vereis word nie.
1.4.2 Onderhoudswerker.....	B3	'n Werknemer wat, onder die regstreekse en/of onregstreekse toesig en opleiding van 'n toesighoudende ambagsman, self sodanige werk kan verrig soos voorgeskryf vir die gediplomeerde onderhoudswerker.
1.4.3 Assistentonderhoudswerker	B2	'n Werknemer soos beskryf in klousule 4 (4) (i) en (ii) wat, onder die regstreekse toesig van 'n toesighoudende ambagsman, werk verrig wat tipies die volgende kan insluit: Toepaslike hand- en draagbare masjiengereedskap gebruik om werknemers van hoë grade by die uitvoering van hul pligte behulpsaam te wees, bv. balke, kappe, latte, windvere, ens volgens vooraf bepaalde merke sny en monter.
1.5 Elektrisiëns:		
1.5.1 Gediplomeerde onderhoudswerker	B5	'n Werknemer wat in besit is van 'n sertifikaat uitgereik deur of namens die Raad na suksesvolle aflegging van die toepaslike toets, en wat sonder toesig werk verrig wat tipies die volgende kan insluit en vir die gehalte waarvan hy aanspreeklik is: Rubber- en PVC-kabels maak, voorberei en las vir 'n bedryfspanning van hoogstens 600 V, waar herinspeksie van die werk wat gedoen is moonlik is, maar uitgesonderd aluminiumkabels; leipype sny, buig, draadsny, bedraad en installeer en met saals vasheg, en leipyptoebore installeer; kouankermotore wat vooraf ontkoppel is en hoogstens 32 Kw groot is demonter, vir die doel van opknapping of inspeksie, met inbegrip van laers verwijder en vervang; komponente aan elektriese uitrusting met 'n spanning van hoogstens 250 V en wat van die kragbron geïsoleer is, demonter, herstel, monter en vervang; installasiewerk in huise, kantore en fabrieke vir enkelfasestroombane; bedrading, maar uitgesonderd aansluiting by hoofkragleidings en sekéringskaste; heraansluiting van sleepkabels.
1.5.2 Onderhoudswerker.....	B3	'n Werknemer wat, onder regstreekse en/of onregstreekse toesig en opleiding van 'n toesighoudende ambagsman, self sodanige werk kan verrig soos voorgeskryf vir die gediplomeerde onderhoudswerker.
1.5.3 Assistentonderhoudswerker	B2	'n Werknemer soos in klousule 4 (4) (i) en (ii) beskryf wat, onder die regstreekse toesig van 'n toesighoudende ambagsman, werk verrig wat tipies die volgende kan insluit: Kouankermotore wat vooraf ontkoppel is en hoogstens 4 kW groot is, demonter vir die doel van opknapping of inspeksie, maar uitgesonderd laers verwijder en vervang; komponente aan elektiese uitrusting met 'n bedryfspanning van hoogstens 250 V en wat vooraf ontkoppel is, demonter, herstel, monter en, waar nodig, vervang, soos— (a) sekondäre kabels en toebehore van sveismasjiene; (b) werklampe en verlengingskabels; roetineonderhoud van selfstandige lugversorgingseenhede wat vooraf van die elektriese toevervoer ontkoppel is; sny en vasheg volgens vooraf bepaalde merke.
1.6 Passers:		
1.6.1 Gediplomeerde onderhoudswerker	B5	'n Werknemer wat in besit is van 'n sertifikaat uitgereik deur of namens die Raad na suksesvolle aflegging van die toepaslike toets en wat werk sonder toesig verrig wat tipies die volgende kan insluit en vir die gehalte waarvan hy aanspreeklik is: (a) Omhulsel en bekleding verwijder en pakstukklasse van die volgende uitrusting demonter ten einde dt skoon te maak of te inspekteer: Meertrap- centrifugale pompe; suikersentrifuges; ketelvoerders en -spreistukke; stoomturbines van minder as 200 kW; stoomenjins en stoomaangedrewe suierpompe; waaiers; hittewisselaars; filters; stoomketels en drukhouers; roetblasers; ratkaste van meer as 100 kW; (b) komponente, uitgesonderd laers, olieseëls, draaiasseëls, rendementkomponente en labirintdrukstukke aan die volgende uitrusting demonter en hermonter: Eentrapp- centrifugale pompe; positiewe verplasingspompe; kleppe van meer as 400 kPa; ratkaste, waar die vermoë oorgebring minder as 200 kW is; band- en kettingaandrywings; askoppelings; band-, skroef- en latvervoerders en -elevators; suikersentrifuges; ketelvoerders en -spreistukke; ontkermasjiene; trokkenasse en -bolders; kraankatrol-wielblokke; stoomketels en drukhouers; roetblasers; (c) laers, olieseëls, draaiasseëls, rendementkomponente en labirintdrukstukke van die volgende uitrusting verwijder en vervang, met inbegrip van hersporing of herstelling;

	Job title	Grade	Definition
1.1.5	Engineering hand (Grade II)..... <i>(Old jobs covered:</i> Artisan hand Mass meter attendant Mill roller arc welder Pallet repairer)	A2	An employee who has been trained to assist an artisan and who can identify relevant tools and equipment and who, whilst rendering such assistance, may not himself perform any work normally undertaken by a subcategory higher than A2. Examples of permitted tasks are as follows: Fetching materials, tools and equipment from main or tool store; under direct supervision, draining and refilling gear-box oil; using slings, rope, blocks and chain pullers; holding, loosening, tightening nuts/bolts, using spanners, Allenkeys, etc.; using disc grinder, chipping hammer and brush; dismantling and cleaning packing station mass meters; using pre-set arc welding machine to roughen roller teeth; or maintaining pallets.
1.2	Boilermaking/Welding:		
1.2.1	Certificated maintenance worker	B5	An employee who is in possession of a certificate issued by or on behalf of the Council for successful completion of the relevant test and who performs without supervision work which may typically include the following, and for the quality of which he is accountable: Using arc welding equipment for building up or hard facing, other than cane knife renovating; welding of joints on pre-assembled fabrications, excluding pressure vessels or load bearing structures; using oxy-acetylene equipment for profile cutting and straight line cutting, and for general free-hand cutting in preparation for welding of steel plates and sections not intended for pressure parts or load bearing structures; operating electric butt welding and spot welding machines; operating automatic continuous welding machines; operating semi-automatic cutting equipment, including profiling machines and straight line cutters; tack welding and downhand single run welding; drilling, using adjustable speed drilling machine, centre punch, hammer and adjustable wrench; straightening and flattening material by hand.
1.2.2	Maintenance worker..... <i>(Old job covered:</i> Cane knife renovator)	B3	An employee who, under the direct and/or indirect supervision and training of a supervisory artisan, may himself perform such work as is prescribed for the certificated maintenance worker; or who clamps a worn knife in a jig to ensure the correct angle of cut; cuts the worn tip from the shank; cuts, by jig, a new knife tip; establishes the hard facing area by use of a template; applies hard facing; clamps the tip in the jig and chamfers it with pre-set straight line gas cutter; and clamps the shank and the tip in the jig and butt welds it; builds up small hammers, using templates and arc welding equipment.
1.2.3	Assistant maintenance worker.....	B2	An employee described under clause 4 (4) (i) and (ii) who, under the direct supervision of a supervisory artisan, performs the following work which may typically include: Using arc welding equipment on which the welding electrode and welding current have been pre-selected by the artisan for the hard facing or wearing parts where the size is determined by a jig, where the surface finish is unimportant and where surface preparation or pre-heat is not required; repetitive welding of existing components where size tolerance is either unimportant or is pre-determined by a jig; repetitive cutting of mild steel plate and sections with oxy-acetylene equipment to jigs and/or templates; removing redundant plant and destructive cutting of scrap ferrous metal for which oxy-acetylene cutting is required; operating punching and shearing machines on steel plate up to 4 mm thickness; operating portable power-driven drilling machines for drilling metal; operating sand blasting machines or hand-held portable grinding machines for cleaning steel work; operating power hack-saws; hand riveting; flattening and straightening material by hand; using stocks and dies up to 50 mm; using pipe dies and pipe cutters up to 50 mm.
1.3	Bricklayers, plasterers and masons:		
1.3.1	Certificated maintenance worker	B5	An employee who is in possession of a certificate issued by or on behalf of the Council for successful completion of the relevant test and who performs, without supervision, work which may typically include the following and for the quality of which he is accountable: Basic setting out, including levels; working to dimensioned sketches; face and common work; brickwork, including bonds for the building-in of doors and window frames, construction of common arches, offset work and fireplaces; the use of brick force and lintels; plastering; pointed stone and brick walling; floor screeds, pavings, floor and wall tiling; epoxy coatings and grouts.
1.3.2	Maintenance worker.....	B3	An employee who, under the direct and/or indirect supervision and training of a supervisory artisan, may himself perform such work as is prescribed for the certificated maintenance worker, excluding the laying of face bricks.
1.3.3	Assistant maintenance worker.....	B2	An employee described under clause 4 (4) (i) and (ii) who, under direct supervision of a supervisory artisan, performs the following work which may typically include: Basic brickwork; plastering, floor screeding, concreting, but excluding skilled aspects such as tiling, face bricks, setting out; using relevant hand and portable machine tools to assist higher grades in the execution of their duties, e.g. storage and preparation of materials; erection of working platforms; laying common brick to a given line to pre-set points; pointing; brickwash and fairfacing; laying of non-load concrete to pre-set levels; laying of brick force re-inforcing and damp course; positioning lintels and air bricks, etc.

	Job title	Grade	Definition
1.4	Carpenters and joiners:		
1.4.1	Certificated maintenance worker	B5	An employee who is in possession of a certificate issued by or on behalf of the Council for the successful completion of the relevant test and who performs, without supervision, work which may typically include the following and for the quality of which he is accountable: Working to dimension sketches; making of roof trusses; installation of doors, door frames, window frames, shelving, ceilings, cornices, skirtings and floors; erection of roof trusses and purlins; fixing of asbestos or galvanised iron and tile roofing; making up wooden shuttering; erection of metal shuttering systems; laying wood-block, wood-strip, marley tiles and vinyl sheeting; basic joinery, e.g. tables, cupboards, doors in situations where high-quality finish is not required.
1.4.2	Maintenance worker	B3	An employee who, under the direct and/or indirect supervision and training of a supervisory artisan, may himself perform such work as is prescribed for the certificated maintenance worker.
1.4.3	Assistant maintenance worker.....	B2	An employee described under clause 4 (4) (i) and (ii) who, under the direct supervision of a supervisory artisan, performs the following work which may typically include: Using relevant hand and portable machine tools to assist higher grades in the execution of their duties, e.g. cutting and fixing joists, trusses, battens, barge boards, etc., to pre-determined marks.
1.5	Electrician:		
1.5.1	Certificated maintenance worker	B5	An employee who is in possession of a certificate issued by or on behalf of the Council for successful completion of a relevant test and who performs, without supervision, work which may typically include the following, and for the quality of which he is accountable: Making, preparing and jointing rubber and P V C cables for a working voltage not exceeding 600 volts where it is possible to re-inspect the work, excluding aluminium cables; cutting, bending, threading, wiring and installation of conduit, securing with saddles, and installation of conduit fittings; dismantling squirrel cage motors which have previously been disconnected, up to 32 kw in size, for the purpose of overhaul or inspection, including the removal and replacement of bearings; dismantling, repairing, assembling and replacing components on electrical equipment which operates on a voltage not exceeding 250 volts and which has been isolated from the supply; installation work in houses, offices and factory for single-phase circuits; wiring, but excluding connections to power mains and fuse boxes; rejoining of trailing cables.
1.5.2	Maintenance worker	B3	An employee who, under direct and/or indirect supervision and training of a supervisory artisan, may himself perform such work as is prescribed for the certificated maintenance worker.
1.5.3	Assistant maintenance worker.....	B2	An employee described under clause 4 (4) (i) and (ii) who, under the direct supervision of a supervisory artisan, performs work which may typically include: Dismantling of squirrel cage motors which have previously been disconnected, up to 4 kw in size, for the purpose of overhaul or inspection, but excluding the removal and replacement of bearings; dismantling, repairing, assembling and replacing, where necessary, components on electrical equipment which operates on a voltage not exceeding 250 volts and which has previously been disconnected, such as— (a) Welding machine secondary cables and fittings; (b) lead lights and extension cables; routine maintenance of self-contained air-conditioning units which have previously been disconnected from the electrical supply; cutting and fixing to predetermined marks.
1.6	Fitters:		
1.6.1	Certificated maintenance worker	B5	An employee who is in possession of a certificate issued by or on behalf of the Council for successful completion of the relevant test and who performs, without supervision, work which may typically include the following and for the quality of which he is accountable: (a) Removing covers and casings and dismantling gasketed joints for the purpose of cleaning or inspecting the following equipment: Multi-stage centrifugal pumps; sugar centrifugals; boiler feeders and spreaders; steam turbines below 200 kg; steam engines and steamdriven reciprocating pumps; fans; heat exchangers; filters; boilers and pressure vessels; soot blowers; gear-boxes over 100 kW; (b) dismantling and assembling components, excluding bearings, oil seals, rotating shaft seals, efficiency components and labyrinth glands, on the following equipment: Single-stage centrifugal pumps; positive displacement pumps; valves, above 400 kPa; gear-boxes, where the transmitted power is less than 200 kW; belt and chain drives; shaft couplings; belt, screw and slat conveyors and elevators; sugar centrifugals; boiler feeders and spreaders; depithers; truck winches and bollards; crane sheave blocks; boilers and pressure vessels; soot blowers; (c) removing and replacing bearings, oil seals, rotating shaft seals, efficiency components and labyrinth glands, including re-alignment or re-adjustment, on the following equipment: Single-stage centrifugal pumps below 50 mm; shaft-mounted spur and worm-drive gear-boxes where the driving motor is smaller than 10 kW; belt and chain conveyor components; continuous sugar centrifugals; fans up to 50 kW; cane brake assemblies; sugar mill hydraulics;

	Job title	Grade	Definition
1.6.2	Maintenance worker		<p>(d) removing and replacing complete units, including fitting and re-alignment of couplings, belt drives and chain drives: Provided that where the total mass to be lifted exceeds 500 kg the supervision of an artisan is required in respect of the following:</p> <ul style="list-style-type: none"> Centrifugal pumps; gear-boxes; positive displacement pumps; fans; hydraulic equipment; (e) replacing worn or defective components and shear pins on power transmissions where the transmitted power is less than 20 kW; (f) removing and replacing pulleys, sprockets and couplings with taper-lock type attachments; (g) maintenance and repair work on hydraulic piping on the following equipment: <ul style="list-style-type: none"> Ash trailers fitted with hydraulic dumping cylinders; sugar mill hydraulics; (h) repacking glands on pumps and valves where the working pressure does not exceed 1 000 kPa; (i) pipe threading, using purpose-made pipe-threading machines in excess of 50 mm; (j) use of pedestal and bench grinders; (k) reporting of defects to artisan on equipment in a specified section in respect of— <p>Security of attachments and fastenings; wear of parts externally visible; excessive heat, vibration and noise of equipment; mis-alignment of transmissions; leaks in pipelines.</p>
1.6.3	Assistant maintenance worker.....	B3	An employee who, under the direct and/or indirect supervision and training of a supervisory artisan, may himself perform such work as is prescribed for the certificated maintenance worker; or who, in a machine shop, operates power sawing, planing, shaping, drilling and sawing machines, and from sketch, stated measurement or sample, measures and marks materials, drills, faces, bores, taps, planes and cuts to manufacture required item; or who sets up roller in a lathe; grinds cutting tools and sets in tool post; skims roller, marks off roller and regrooves and turns to marks, templates and measurements.
		B2	<p>An employee described under clause 4 (4) (i) and (ii) who, under the direct supervision of a supervisory artisan, performs work which may typically include the following:</p> <p>(a) Removing covers and casings and dismantling gasketed joints for the purpose of cleaning or inspecting the following equipment:</p> <p>Single-stage centrifugal pumps; positive displacement pumps; gear-boxes, where the transmitted power is less than 100 kW; cane and bagasse chutes; sugar bins, cyclones, drier feed and discharge chutes; sugar conveyors and elevators; hand-hole and mud-hole caps on boilers;</p> <p>(b) dismantling and re-assembling the following equipment:</p> <p>Cane grabs; cane carrier chains and slats; rubber seals, scrapers, curtains and belt cleaners; bagasse carrier chains and slats; sugar elevators; cane knives (knives only); shredders (hammers only); boiler grates; ash trailers;</p> <p>(c) stripping valves and re-packing spindle glands, where the working pressure does not exceed 400 kPa;</p> <p>(d) drilling operations on pedestal or bench-mounted drilling machines up to 16 mm in metal and 20 mm in wood;</p> <p>(e) use of pipe bender for up to 75 mm diameter pipe;</p> <p>(f) use of hand-held stocks and dies;</p> <p>(g) use of mechanical saw;</p> <p>(h) dismantling and assembling:</p> <p>Rollers, bearings, flanges; sugar mill hydraulics; tail-bar couplings; scrapers and trash plates; pressure chutes;</p> <p>(i) checking and tightening scraper plates and securing Messchaert knives.</p>
1.7	Instrument mechanics:		
1.7.1	Certificated maintenance worker	B5	An employee who is in possession of a certificate issued by or on behalf of the Council for successful completion of the relevant test and who performs, without supervision, work which may typically include the following, and for the quality of which he is accountable:
			<p>(a) Installing and maintaining pneumatic and mechanical instruments, including stripping, replacing and adjusting parts, calibrating, re-assembling and checking the functions of parts;</p> <p>(b) replacing and renewing materials and components commonly used in electrical instruments, e.g. conducting and insulating materials, soft and hard solders, resistance, coils and capacitors;</p> <p>(c) working from elementary drawings for installing and repairing parts and fittings as applicable to instruments;</p> <p>(d) use of relevant hand tools and equipment for marking, cutting, threading and fixing when installing small-bore piping, component parts and fittings;</p> <p>(e) stripping, overhauling and re-assembling air regulators;</p> <p>(f) changing pens, ink-pads, ink and charts.</p>

	Job title	Grade	Definition
1.7.2	Maintenance worker	B3	An employee who, under the direct and/or indirect supervision and training of a supervisory artisan, may himself perform such work as is prescribed for the certificated maintenance worker.
1.7.3	Assistant maintenance worker..... <i>(Old job covered: Massmeter serviceman Instrument chart changer)</i>	B2	An employee described under clause 4 (4) (i) and (ii) who, under the direct supervision of a supervisory artisan, performs work which may typically include the following: (a) Using hand tools for measuring, cutting, welding, drilling, tapping; (b) sawing, chipping, filing and screwing as applicable to the trade; (c) grinding and sharpening tools, basic marking off; (d) elementary welding, brazing and sheetmetal work applicable to the trade; or who, without supervision, cleans, lubricates and adjusts massmeters in a packing station; or who maintains, changes and files charts on instruments.
1.8	Motor, mechanics, and diesel mechanics:		
1.8.1	Certificated maintenance worker	B5	An employee who is in possession of a certificate issued by or on behalf of the Council for successful completion of the relevant test and who performs, without supervision, work which may typically include the following, and for the quality of which he is accountable: Unbolting, cleaning—without stripping—and replacing starter motors, carburetors, radiators, generators, fuel pumps, exhaust systems, silencers, oil filters, shock absorbers, fuel tanks and semi-elliptical springs; hand-grinding of valves; general vehicle lubrication; dismantling, cleaning and reassembling vehicle body and chassis parts; servicing and maintenance procedures for Class A, B and C services; removal and replacement of all component parts; dismantling and re-assembling component parts, except such items as injector pumps, automotive transmission, electrical components and instruments; maintenance and repair of hydraulic systems; overhauling component parts such as water pumps, injectors, etc.; minor engine overhauling such as fitting piston rings, big-end bearings and cylinder gaskets.
1.8.2	Maintenance worker	B3	An employee who, under the direct and/or indirect supervision and training of a supervisory artisan, may himself perform only such work as is prescribed for the certificated maintenance worker.
1.8.3	Assistant maintenance worker.....	B2	An employee described under clause 4 (4) (i) and (ii) who, under the direct supervision of a supervisory artisan, performs work which may typically include the following: (a) The use of basic hand and portable machine tools to assist higher grades in the execution of their duties; (b) greasing and lubricating; (c) removing, dismantling, assembling and replacing component parts.
1.9	Plumbers:		
1.9.1	Certificated maintenance worker	B5	An employee who is in possession of a certificate issued by or on behalf of the Council for successful completion of the relevant test and who performs without supervision work which may typically include the following, and for the quality of which he is accountable: Domestic plumber Installation work for new plumbing, where key factors have been diagnosed/identified by an artisan, namely— Installation of piping, sanware and electric geysers, but excluding electrics; laying of drains, septic tanks and soakage pits; maintenance to taps, cistern, etc; installation of guttering and flashing; building and benching manholes, setting of frames and lids.
			Industrial plumber Assembly and repair of sheetmetal work; repair and installation work on steam, air, water and oil piping systems and on geysers and cisterns; measuring, working out, cutting, threading and connecting pipes (galvanised, steam, copper and "duro" up to 100 mm); brazing; soldering, sweating or plastic welding; installation and repair of borehole fittings, including pumps and valves; laying of water pipes; fitting and fixing of expansion joints, stop cocks and valves; installation and maintenance of gutters and flashing.
1.9.2	Maintenance worker	B3	An employee who, under the direct and/or indirect supervision and training of a supervisory artisan, may himself perform only such work as is prescribed for the certificated maintenance worker, but excepting the installation of geysers and cisterns.
1.9.3	Assistant maintenance worker.....	B2	An employee described under clause 4 (4) (i) and (ii) who, under the direct supervision of a supervisory artisan, performs work which may typically include the following: Cutting and threading of pipes, using hacksaw, pipe cutters, stocks and dies; basic water pipe installation and repair; installation and repair of drainage piping. The above does not include the installation of valves and fittings.

	Job title	Grade	Definition
4.3	Driver (Grade III) <i>(Old jobs covered: Heavy duty driver)</i> Heavy wheeled tractor driver	B2	An employee who is in possession of the relevant license and who drives any of the following, undertaking its routine maintenance and cleaning: A heavy duty vehicle of over nine tons G.V.M. but less than 16 tons G.V.M.; a heavy-wheeled tractor.
4.4	Driver (Grade IV) <i>(Old jobs covered: Light/Medium motor vehicle driver/chauffeur)</i> Light wheeled tractor driver/scooter messenger	B1	An employee who is in possession of the relevant licence and who drives any of the following, undertaking its routine maintenance and cleaning: A light or medium motor vehicle under nine tons G.V.M.; a light-wheeled tractor; a scooter or motor cycle.
4.5	Driving instructor	B4	An employee who ensures that correct standards of driving are maintained by company drivers and instructs new drivers.

SECTION 5.—LABORATORY/QUALITY CONTROL

	Job title	Grade	Definition
5.1	Laboratory analyst (Grade I) <i>(Old job covered: Chemist)</i>	C3	An employee who is in charge of a laboratory, performing chemical work, including manipulations, formula use and analytic control.
5.2	Laboratory analyst (Grade II) <i>(Old job covered: Process assistant)</i>	C1	An employee who does clerical work, supervises laboratory operations, including laboratory staff, factory reports and sampling, and who liaises with other departments.
5.3	Laboratory analyst (Grade III) <i>(Old jobs covered: Laboratory assistant)</i> Tester Laboratory analyst	B4	Means an employee who carries out chemical tests and analyses covering all samples through the various process stages, and who supervises testing staff.
5.4	Laboratory analyst (Grade IV) <i>(Old job covered: High-test molasses tester)</i>	B3	An employee who carries out chemical analyses and calculations to ensure precise chemical specifications for high-test molasses but who does not supervise other Grade B employees.
5.5	Laboratory analyst (Grade V) <i>(Old jobs covered: Leading laboratory attendant)</i> Assistant tester Cane grab operator Ash tester	B1	An employee who may supervise samplers/testers (Grades IV and V) and who carries out sample preparation work and/or routine analyses maintaining standard operating and standard hygiene conditions— in a laboratory—under the supervision of a laboratory analyst (Grade IV); or by means of a cane grab; or taking hourly readings in a factory and posting up test results.
5.6	Sampler/Tester (Grade I) <i>(Old jobs covered: Laboratory mass controller)</i> Quality controller	B2	An employee who takes samples from a packing machine mass meter and prepares relevant graphs and summaries; or who ensures that equipment used to manufacture dry speciality products is operating efficiently, carries out quality control checks, sends samples to the laboratory and supervises Grade A employees in the dry speciality department.
5.7	Sampler/Tester (Grade II) <i>(Old job covered: Sugar stores controller)</i>	B1	An employee who maintains a record of sugar leaving the factory, checks on the operation of all machinery, such as conveyor belt motors and mass meters, and summarises tonnages of sugar made during a shift.
5.8	Sampler/Tester (Grade III) <i>(Old jobs covered: Cane grab sampler)</i> Laboratory attendant Clarification attendant Diffuser tester Juice preparer Mass meter checker Sample recorder Saturator attendant	A3	An employee who performs simple preparation and/or analysis of samples, or who samples and checks or makes tests for pH, Brix, temperature or mass, and who makes necessary adjustments and reports variances in the following circumstances: As an assistant to a laboratory analyst Grade V; when filtering juices under the supervision of a laboratory analyst Grade IV; in correcting tanks and a number of clarifiers; as a control in juice preparation; in carbonation saturator tanks, evaporators and flash bodies; with filled bags of sugar.
5.9	Sampler/Tester (Grade IV) <i>(Old jobs covered: Sewerage plant attendant sampler)</i>	A2	An employee who performs simple tests and checks, who may record the results, and who maintains standard operating and standard hygiene conditions in—a sewerage plant; the taking and delivery of samples from a prescribed source to the laboratory.
5.10	Sampler/Tester (Grade V) <i>(Old job covered: Sample carrier)</i>	A1	An employee who samples single products on a routine basis and delivers samples.

SECTION 6.—GENERAL WORKERS

	Job title	Grade	Definition
6.1	General worker (Grade I) <i>(Old jobs covered: Auto filter envelope sewer Foundation stacker Laundry attendant Leading hand Overall repairer Sewer mass-measurer Shunter Stencil keeper)</i>	A3	An employee who may operate the following miscellaneous equipment or undertake the following tasks and who may be required to undertake manual work: Stacking sugar bags in a leading hand capacity; using electrical or mechanical laundry equipment or sewing machines; assisting an engine driver; cutting, filing and issuing stencils; repairing overalls and other garments, using a sewing machine.

	Job title	Grade	Definition
8.3	Plant operator (Grade III) [Old jobs covered: Auto-pallet operator Auto-filter attendant Boiler operator (Grade I) Clarification operator Dragline operator Packing machine operator Printing machine operator Pump house operator Speciality machine operator Syrup pan boiler (Grade I) Wrapping machine operator]	B2	An employee who operates any of the following equipment, maintaining standard operating and standard hygiene conditions in the relevant section of a plant, excluding the work which would normally be done by an employee in an engineering category, and who may be required to keep records: An automatic palletiser; a paper wrapping machine; heavy duty dragline; a series of auto-filters; equipment in the juice clarification department; a factory pump house with pumps each over 400 kw rating; a high-speed automatic packing machine or a speciality packing machine; a syrup pan; a printing machine and copying equipment; automatic boilers (under the supervision of a plant operator Grade II or I).
8.4	Plant operator (Grade IV) [Old jobs covered: Assistant printing machine operator Bagasse excavator operator Boiler operator (Grade II) Decarbonatiser attendant Depither operator Evaporator operator (Grade II) Filter cloth darning (Grade I) Johnson Press operator Kiln house operator Melter attendant Mill engine operator Multi-carrier operator Panel operator Resin plant operator Syrup pan boiler (Grade II)]	B1	An employee who operates any of the following equipment, maintaining standard operating and standard hygiene conditions in a section of a plant, excluding the work which would normally be done by an employee in an engineering category, and who may be required to keep records and to supervise Grade A employees: A bagasse excavator; decarbonatising equipment; a depither plant; a single multi-effect evaporator; Johnson Press section of a carbonatation station; a number of oil fired kilns; a reject sugar melter; a mill engine controlling the speed of mill rollers from a mill train platform; multi-carriers, from a control tower; a diffuser control panel board (as an assistant); a syrup liquor recovery pan; printing and copying equipment (assistant to a plant operator Grade III); a resin plant; automatic boilers, without recording functions, as assistant to plant operator Grade III; a darning machine.
8.5	Plant operator (Grade V) [Old jobs covered: Bagasse off-loading attendant Centrifugal operator Compressor attendant Filter attendant Juice heater operator Lime kiln operator Mass-measuring bridge operator Mill engine attendant Packing machine attendant Pump attendant (Grade I) Water purification plant attendant]	A3	An employee who operates any of the following equipment, maintaining standard operating and standard hygiene conditions in a section of a plant: A water purification plant; a manually operated sugar packing machine; pressure/vacuum filters; compressors and vacuum engines; a series of pumps or a small pump-house with pumps each between 200 and 400 kW rating; juice heaters; bagasse off-loading equipment; manual, batch, continuous or automatic variant centrifugals; lime-feeding and off-taking equipment from a lime kiln; a mass-measuring bridge; attends one or more steam or electric turbines driving a crushing unit controlled from a main panel.
8.6	Plant operator (Grade VI) [Old jobs covered: Bag mass measurer Can seamer Clarifier attendant Concrete mixer operator Conveyor attendant Evaporator attendant Jackhammer operator Kiln house attendant Mower operator Pump attendant (Grade II) Valve pack machine operator Winch operator]	A2	An employee who operates any of the following equipment, maintaining standard operating and standard hygiene conditions in a section of a plant: A series of automatically controlled evaporators; a pneumatic jack-hammer; elevators and conveyors; a concrete mixer; a power-driven lawn mower; pumps up to 200 kW rating; a valve pack filling machine; a capstan winch, ropes and pulleys; an automatic bagging machine; a syrup can seaming machine; mud pumps, to obtain maximum clarity to juice.

SECTION 9.—PLANT REGULATORS

	Job title	Grade	Definition
9.1	Plant regulator (Grade I) [Old jobs covered: Liquor gallery attendant Tandem panel operator]	B2	An employee who regulates the through-put of materials and substances by means of or from and to any of the following equipment, maintaining standard operating and standard hygiene conditions in a section of a plant, and who may be required to monitor instruments, read graphs, and keep records: Valves and pumps regulating the flow of fine liquor and jet; a tandem panel.
9.2	Plant regulator (Grade II) [Old jobs covered: Boiler feed pump attendant (Grade I) Brixer attendant Dryer attendant (Grade I) Mill platform operator Mixer attendant Rail traffic controller Rotex room operator]	B1	An employee who regulates the through-put of materials and substances by means of or from and to any of the following equipment, maintaining standard operating and standard hygiene conditions in a section of a plant, and who may be required to monitor instruments, read graphs, and keep records: A boiler feed pump (under the supervision of a plant operator Grade I); jet liquor and water pumps in a pan house; elevators, conveyor belts and reject scrolls for directing the flow of sugar; massecuite from pans to C mixers, feed hoppers and centrifugals; the control of speed of mill rollers from the mill train platform; control of rail traffic movement from a control tower.

	Job title	Grade	Definition
9.3	Plant regulator (Grade III) [Old jobs covered: Boiler feed pump attendant (Grade II) Cross carrier operator Crystalliser attendant Filter cake plant attendant Lime plant attendant Main carrier operator Mingler attendant Pan attendant Pre-pack dryer attendant Spiller operator Tipper attendant]	A3	An employee who regulates the through-put of materials and substances by means of or from and to any of the following equipment, maintaining standard operating and standard hygienic conditions in a section of plant: The massecuite flow to centrifugals only; filter cake conveyors; lime slurry to a reservoir; raw sugar to a mingler; the sequential opening and shutting of pan valves (under the supervision of a plant operator Grade I); a spiller; a mechanical tipping mechanism; feed water to boilers (under the supervision of a plant operator Grade I); a cross carrier feeding on to a main carrier; a main carrier cane conveyor receiving from auxiliary or cross carriers and feeding to mill crushers; a pre-pack dryer.
9.4	Plant regulator (Grade IV) [Old jobs covered: Baler/Loader sealer Boilerhouse hand Chute bin attendant Cistern head attendant Cistern packer Cooler attendant Cush-cush attendant Diffuser swirl tank attendant Dryer attendant (Grade II) Dust extractor attendant Molasses tank attendant Paper baling machine attendant Rebagging baler attendant Regulator attendant Screen attendant Smut plant attendant Speciality packer Sugar thrower attendant Sugar bin attendant Tank attendant Trays checker]	A2	An employee who regulates the throughput of materials and substances by means of or from and to any of the following equipment, maintaining standard operating and standard hygiene conditions in a section of plant: Product flow through mills and chutes; liquor, jet or char cisterns; sugar cooling equipment; a cush-cush screen; a diffuser swirl tank; sugar dryers; a sugar dust extractor; a molasses tank levelling pump; a baling machine; a pre-packing machine; screens; water supply to boilers and smut chambers; coal supply to boilers; a sugar thrower; pump valves to feed pans with syrup; the receiving and despatching of trays; the filling of trucks with sugar, using chutes and traversers.

SECTION 10.—SUPERVISORY

	Job title	Grade	Definition
10.1	Supervisor (Grade I) [Old job covered: Senior boilerhouse supervisor]	C2	An employee who is in charge of boiler operating staff and who is responsible for the generation of steam at optimum rates within prescribed limits and who does skilled boiler maintenance.
10.2	Supervisor (Grade II) [Old jobs covered: Boiler attendant Pan floor supervisor Plate layer]	C1	An employee who, whilst on shift, directs and takes charge of general operations and personnel in any of the following sections of a plant, including relevant start-up and shut-down procedures, maintaining standard operating and standard hygiene conditions and who keeps all relevant records: Boilers; automatic, semi-automatic and/or manually controlled pans; all tasks required to ensure that tramline track is correctly laid and maintained, and who may have to undertake the technical aspects himself.
10.3	Supervisor (Grade III) [Old jobs covered: Assistant process supervisor Boilerhouse supervisor Cane yard supervisor Carb station supervisor Char end supervisor Clarification supervisor Crushing supervisor Packing supervisor Pan house supervisor Recovery supervisor Resin plant supervisor Supervisor Grade I]	B4	An employee who, whilst on shift, directs and takes charge of and co-ordinates general operations and the work of employees in Grade B3 or lower in any of the following sections of a plant, including, where relevant, start-up and shutdown procedures, maintaining standard operating and standard hygiene conditions, and who may be required to keep all relevant records: A resin plant; all process functions from clarification to despatch, excluding the pan floor; a boilerhouse (as assistant to supervisor Grade I); a cane yard; a carbonation house: Provided that Grade B3 employees fall under his charge; a char house: Provided that Grade B3 employees fall under his charge; a clarification section: Provided that Grade B3 employees fall under his charge; a crushing plant: Provided that Grade B3 employees fall under his charge; a packing station: Provided that Grade B3 employees fall under his charge; a refinery pan house: Provided that Grade B3 employees fall under his charge; a recovery section.
10.4	Supervisor (Grade IV) [Old jobs covered: Oil reclaimer Supervisor Grade II Supervisor Grade III]	B2	An employee who supervises aspects of the work of lower B and lower graded employees in a leading hand capacity.
10.5	Supervisor (Grade V) [Old jobs covered: Supervisor Grade III Supervisor Grade IV]	B1	An employee who is in charge of a group of Grade A employees.
10.6	Supervisor (Grade VI) [Old job covered: Leading hand]	A3	An employee who is a leading working member of a group of Grade A employees supervising aspects of their work.

Nademaal die werkgewers en die vakverenigings tot die Ooreenkoms geraak het soos hierin uiteengesit, verklaar die ondergetekende gemagtigde beampies van die Raad dat bestaande die Ooreenkoms is waartoe daar geraak is en heg hulle hul handtekeninge hierby aan op hede die 15de dag van Augustus 1983.

W. R. M. KULLIN, Voorsitter.

A. BRITZ, Ondervoorsitter en lid van die Raad (Namens die Amalgamated Engineering Union).

T. EVANS, Lid van die Raad (Namens die South African Electrical Workers' Association).

J. C. KING, Lid van die Raad (Namens die S.A. Boilermakers', Iron and Steel Workers', Shipbuilders' and Welders' Society).

S. NSIBANDE, Lid van die Raad (Namens die National Sugar and Refining and Allied Industries Employees' Union).

R. R. PILLAY, Lid van die Raad (Namens die Natal Sugar Industry Employees' Union).

N. F. WAREHAM, Lid van die Raad (Namens die Sugar Industry Employees' Association).

E. M. TOUGH, Sekretaris van die Raad.

The employers and the trade unions having arrived at the Agreement set forth herein, the undersigned authorised officers of the Council do hereby declare that the foregoing is the Agreement arrived at, and affix their signatures hereto this 15th day of August 1983.

W. R. M. KULLIN, Chairman.

A. BRITZ, Vice-Chairman and Member of Council (representing the Amalgamated Engineering Union).

T. EVANS, Member of Council (representing the South African Electrical Workers' Association).

J. C. KING, Member of Council (representing the S.A. Boilermakers' Iron and Steel Workers', Shipbuilders' and Welders' Society).

S. NSIBANDE, Member of Council (representing the National Sugar and Refining and Allied Industries Employees' Union).

R. R. PILLAY, Member of Council (representing the Natal Sugar Industry Employees' Union).

N. F. WAREHAM, Member of Council (representing the Sugar Industry employees Association).

E. M. TOUGH, Secretary of Council.

NOU BESKIKBAAR

VERSLAE VAN DIE APPÈLHOWE VIR KOMMISSARISHOWE

(In boekvorm)

1972–1974 (484 bladsye)

1975–1977 (338 bladsye)

Prys

1972–1974: Plaaslik, R9,20; buiteland, R10,90; posvry

1975–1977: Plaaslik, R7,40; buiteland, R8,70; posvry

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